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technical data sheet

Signal Cut 373 Oil

Product Application:

Beacon Signal Cut 373 Oil is a state of the art, lightly colored, low odor, mineral/synthetic blend cutting fluid formulated for high speed CNC, Screw Cutting Lathes, Gun drills and any application where high heat dissipation and maximum flush of metal fines is demanded.

Signal Cut 373 utilizes carefully selected stable base stocks and the latest sulfurized ester polymers additives to provide an excellent heavy duty cutting fluid, for ferrous and non-ferrous metals.

Package Size:

Bulk, Drums, Pails

Features and Advantages:

- *Carbide tooling compatible
- *Excellent high heat dissipation capabilities
- *Mist suppressant technology
- *Increased production resulting from longer tool life and reduced downtime

Typical Characteristics:

Viscosity, ASTM D 445

cSt @ 40°C 15

cSt @ 100°C 3.5

Pour Point, °C, ASTM D 97 -15

Flash, °C, ASTM d 92 182

Specific Gravity @ 15°C kg/l, ASTM D 1298 0.859

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