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technical data sheet

## Beacon Signal Cut 121B

### Product Application:

Beacon Signal Cut 121B is a high quality semi-synthetic water miscible metalworking fluid designed for use over a wide and varying water hardness range. It is fortified to provide excellent machining for the most difficult to machine materials, ferrous and nonferrous and the like from turning, milling, and drilling, sawing and grinding applications.

Signal Cut 121B is formulated with the latest technology to provide the most efficient tool life under the most adverse conditions while doing so incorporating advanced chemistry to provide extended fluid life and inhibit microbial growth and provide excellent corrosion protection without leaving sticky residues behind.

Beacon Signal Cut 121B incorporates a delicate balance of mild PH modifiers to ensure that it is gentle on the operator's skin as well as providing a clean trouble free performance on a wide range of materials and diverse operations in central and individual sumps for unimpeded efficiency and performance.

\*Signal Cut 121B is environmentally conscious fluid that contains no chlorine, nitrites, heavy metals, phenols or diethanolamines.

### Package Size:

Drums, Pails

### Recommended Concentrations:

Grinding	2-3% (50:1 to 30:1)
Milling, turning, drilling, sawing	3-4% (30:1 to 25:1)
Broaching, tapping, boring	4-5% (25:1 to 20:1)

### Features and Advantages:

- \*Excellent microbial resistance, increased sump life
- \*Non-foaming and non-misting performance
- \*Oil rejecting capabilities (effluent oils)
- \*Improved protection against chip buildup and tool face wear
- \*provides excellent rust and corrosion protection
- \*Provides unequalled extreme pressure properties
- \*Exceptionally clean fluid leaves no sticky residue on parts
- \*Wide application range

### Typical Characteristics:

Color	Clear Blue
Specific Gravity	.985
pH @ 20:1 Dilution	8.9
Hard Water Stability 25hrs. @ 600 ppm	No Cream
Cast Iron Rust Chip Test 25hms. in 100 ppm Water	No Rust @ 33:1
Refractometer Reading @ 20:1 Dilution (Brix)	3.0