



Beacon Signal Cut 450

Product Application:

Beacon Signal Cut 450 Oil is a dark colored sulfurized, heavily fortified cutting fluid recommended for the most severe threading, tapping, broaching, and other operations.

Signal Cut 450 is formulated with exceptionally high viscosity indexed base stocks allowing for excellent performance and stability at high temperature encountered in severe metalworking applications.

Features and Advantages:

- *Mist suppressant minimizes fogging/stray mist
- *May be blended with mineral oil for high or lower viscosity
- *Prevent rapid tool wear
- *Heavily fortified to provide excellent lubricity

Package Size:

Drums, Pails, Quarts

Typical Characteristics:

Color ASTM	8
Viscosity cSt @ 40°C	250
cSt @ 100°C	20
Flash Point, C.O.C., °C	20
Total Sulfur %	4.0
Active Sulfur %	3.0
Fat %	8.0
Phosphorus %	Trace
Chlorine %	1.8

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